# HARDFACING COBALT BASED CONSUMABLES

## MHA #I

MHA #I is a premium Cobalt/Chrome/Tungsten alloy. It has a relatively high volume of carbides within its structure. This gives the alloy excellent resistance to abrasion and solid particle erosion, with some sacrifice to toughness.

## **APPLICATIONS**

MHA #1 can be used on Seal rings, mixers, cutters, chain saws, crushers, rotors, hydropulper disc segments and carbon scrapers.

#### **SPECIFICATION**

G20-GO-55-CRTZ – Cast Rod E20-UM-55-CRTZ – Electrode MF20-GF- 55-CRTZ - FCW

#### **TYPICAL WELD METAL DATA**

%C	%Fe	%Si	%Ni	%Cr	%W	%Со
2.5	<3	<2	<3	30	12	Bal

## **TYPICAL HARDNESS RANGE HRc**

53 HRc

## **PACKING DATA ELECTRODES**

Dia mm	Item Number	Box Mass Kg
3.2	077003	5
4.0	077004	5
5.0	077005	5

### **PACKING DATA ROD/TIG**

Dia mm	Item Number	Box Mass Kg
2.4	077018	10
3.2	077019	10
5.0	077020	10

#### **PACKING DATA FCW**

Dia mm	Item Number	Spool Mass Kg	
1.2	077007	15	

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Website: www.afrox.com

