# HARDFACING GAS ROD

# **RANTUNG 60EF**

Rantung 60EF is an Oxy-DA tubular rod, which deposits a weld metal containing 60% tungsten carbides in a tungsten steel matrix. It has exceptional wear properties under extreme abrasion and impact conditions. The deposite will produce a smooth surface of closely spaced tungsten carbide particles.

## **APPLICATIONS**

Rantung 60EF can be used on parts subject to extreme abrasive wear under impact conditions such as de-barking knives, tillage tools, wood chippers, screws, plough shears, sweeps, dredger parts, earth moving equipment, discs and conveyors.

### **SPECIFICATION**

DIN 8555 G21-GF-70-G

WELD METAL DATA

The Weld metal contains: 60% Tungsten Carbides in a Tungsten steel matrix

### **TYPICAL HARDNESS**

9-10 Moh

#### **RECOMMENDED WELDING DATA**

Use a 3X Carburising flame.

### **PACKAGING DATA**

Dia mm	Item Number	Pack Size
4.0	077324	4.5Kg
4.8	077328	4.5Kg

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