

SUBARC EB3



SUBARC EB3 is a copper-coated solid wire for submerged arc welding with 2,5 % Cr and 1,0 % Mo content to be used with basic fluxes for the welding of creep resistant steel of a similar type as ASTM A 387 Grade 22.

CLASSIFICATIONS

AWS	A5.23-90	EB3
DIN	8575	UP SI Cr Mo2
EN	12070	S CrMo 2

CHEMICAL ANALYSIS

% Carbon	0.120	% Sulphur	0.010
% Manganese	0.600	% Chromium	2.500
% Silicon	0.150	% Molybdenum	1.000
% Phosphorous	0.010	% Copper	0.150

PACKING DATA

(DC+ / AC)

Diameter (mm)	Current (A)		Item Number	Pack Mass (Kg)
	Amps	Volts		
2.40	350	28	078-132	27
3.20	450	28	078-134	27

Suggested Flux: Trimark Flux HPF-NI IX

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